

Magazine Unloader, line loader J213-50

Unloads boards from a magazine • Easy reconfiguration to different magazine types • Sturdy construction with minimal footprint • Completely enclosed design • Optional touch screen user interface • Available with line width adjustment



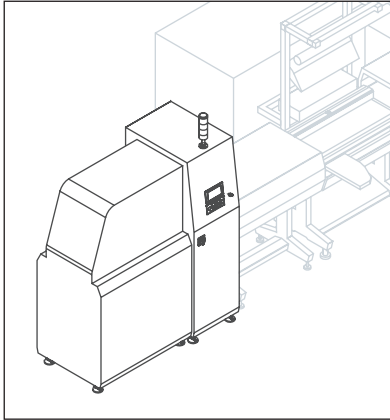
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Magazine Unloader, line loader **J213-50**



- Fixed edge 215 mm (8.5") from front
- Track height 900 - 965 mm (35.4" - 38"), adjustable
- Magazine change time appr. 25 seconds
- Board outfeed max. 5 seconds/board
- Magazine conveyors:
 - Length 2 x 600 mm (2 x 23.6")
 - Height 245/945 mm (10.6/37.4")
 - Tool-adjustable width
- Pusher force detection

Track width W	W2
(320)	750 (29.5")
470 standard	900 (35.4")

L	I MG	1300 mm (51.2")
	3 MG	1300 mm (51.2")
	5 MG	1800 mm (70.9")

- Magazine dimensions:
 - W320/W470 Height 200 - 570 mm (7.9" - 22.4")
 - W320 Width 200 - 400 mm (7.9" - 15.7")
 - W470 Width 200 - 550 mm (7.9" - 21.7")
 - W320/470 Depth 300 - 550 mm (11.8" - 21.7")
- Magazine weight with boards max. 40 kg (88 lbs)
- Weight 360 kg (794 lbs)

Installation Requirements

- Power supply 220 - 240 VAC / 50 Hz / 4 A or 110 - 120 VAC / 60 Hz / 8 A
- Pressurized air connection 0.6 MPa, max. 15 l/min dry (87 psi, max. 0.7 cfm)

Options

- Free roller conveyor for easy magazine change only with five magazine places
- Can serve as line width adjustment master
- 3 or 1 magazine buffer
- Touch screen operator panel
- Separate touch screen operator panel unit

Board Specifications

- JOT Board Specification 320/470

Standard Features

- ESD-safe design
- Programmable magazine elevator
- Automatic magazine change
- Indicator beacon
- Programmable magazine parameters
- SMEMA electrical interface
- CE-compliant safety
- 5 magazine buffer
- Lead free process compatible

Technical Characteristics

- Length and width:

PCB width, W	L1	L2	W2
320	1500	500	750
470	1800	600	900

