

Dual Rail Magazine Handler J213-54

Magazine handler for line loading or unloading • Two magazine places • Possibility to separate OK/Fail products to different magazines • Easy reconfiguration to different magazine types • Sturdy construction with minimal footprint • Available with line width adjustment



CE



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Standard Features

- Line loading / unloading with two magazine places
- Shuttle conveyor to transport PCB's on both magazines
- Pusher mechanics for magazine loading (line unloading)
- Magazine setup without programming
- PLC controlled
- SMEMA electrical interface
- ESD-safe design
- CE-safety compliant

Technical Characteristics

- Line length 1100 mm (43.3")
- Outside width 1690 mm (66.5")
- Track height 900 - 1000 mm (35.4"- 39.4"), adjustable
- Track width adjustment by hand crank (PCB conveyor)
- Fixed conveyor speed appr. 12 m/min (40 fpm)

Installation Requirements

- Power supply 220-240 VAC / 50 Hz / 1 A or 110-120 VAC / 60 Hz / 2 A
- Pressured air connection 0.6 Mpa 5 l/min (pusher mechanics)

Options

- Motorized or line width adjustment (PCB conveyor)
- Other than SMEMA interface if requested
- Conveyor speed 18 m/min (60 fpm)
- Puller mechanics for magazine unloading (line loading) instead of pusher mechanics

Board Specifications

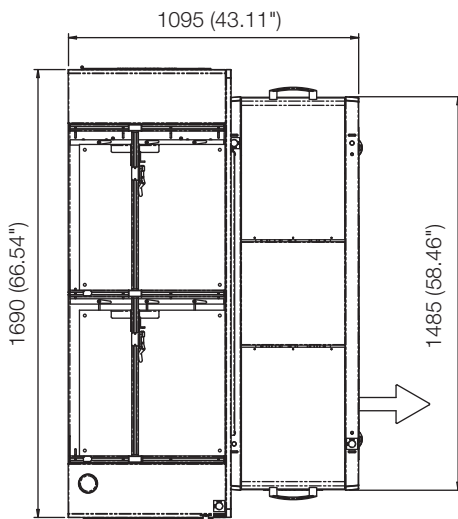
- JOT Board Specification 470 series



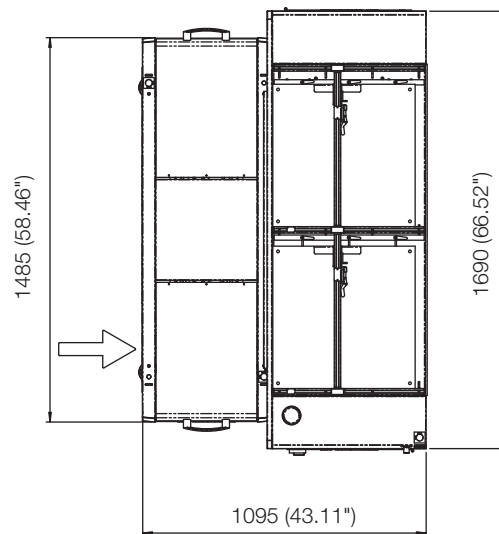
The integrated shuttle can handle PCB's from either of the magazines. Safety devices between the magazine lifter and the shuttle ensures safe working environment to the operator.



Two separate magazines make it possible to separate the failed products from the correct ones.



Dual magazine handler with PCB puller mechanics for line loading



Dual magazine handler with PCB pusher mechanics for line unloading